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## Electrodeposited Pt-Ir electrodes: characterization and electrocatalytic activity for the reduction of the nitrate ion

**Abstract** The activity of Pt-Ir deposits on titanium for the reduction of the nitrate ion in 0.5 M perchloric acid was studied. The electrodes were characterized by SEM-EDAX, XPS and cyclic voltammetry. The activity of the electrodes for the nitrate reduction depended on the Pt-Ir ratio. Repetitive cyclic voltammograms produced an enrichment of the electrode surface with Ir and a decrease of the catalytic activity. A synergistic effect in the electrodes with low iridium content is discussed.

**Key words** Nitrate reduction · Bimetallic electrodes · Electrocatalysis

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### Introduction

Binary Pt alloys have been suggested as catalysts. Large differences in surface morphology and composition arise from the wide range of catalyst preparation methods, such as bulk alloy formation by melting or electrochemical codeposition of the elements [1]. Pt and codeposited Pt-based binary alloy electrodes have been used [2], both in industrial practice and in basic studies [3, 4]. Bimetallic Pt-Ir catalysts are used in petrochemical processing for hydrocarbon conversion and as CO oxidation catalysts for pollution control [5].

The radioactive waste from radioactive decontamination contains nitrates, nitrites, heavy metals and long-lived radionuclides [6]. The electrocatalytic reduction of nitric acid, nitric oxide [7, 8] and their derivatives [9] on different noble metal electrodes [10] and with different

models of electrochemical reactors [11] has been studied. The reduction of nitrite and nitrate ions in 1 M NaOH at platinized platinum yielded ammonia at high and low overpotentials [12] respectively. Rhodium-coated electrodes show very high activities for reduction to ammonium ions [13]. Vicente et al. [14] have also reported that ammonia is formed during potentiostatic reduction of sodium nitrite solutions on a Nafion-coated Rh electrode. Nart et al. [15] have shown by FTIRS (Fourier Transform Infrared Spectroscopy) that  $\text{NO}_3^-$  ions in acid solution are readily reduced on Pt at potentials below 0.8 V, with formation of adsorbed NO. A commercial Pt-Ir alloy in 0.5 M  $\text{HClO}_4$  shows an electrocatalytic activity 25 times higher than (Fourier Transform Infrared Spectroscopy) that of a Pt electrode [16]. Nitrate reduction at different electrodes [17] has been reviewed recently.

It is well known that the structure of the electrode interface influences the reaction rate [18]. The objective of this work was to prepare high-active-area Pt-Ir electrodes with a wide range of atomic compositions, obtained by electrochemical codeposition of Pt and Ir on Ti, and to evaluate their efficiency for nitrate ion reduction. The techniques of XPS, SEM-EDAX (SEM = Scanning Electron Microscope; EDAX = Energy Dispersive Analysis; XPS = X-ray Photoelectron Spectroscopy and cyclic voltammetry (CV) were used. Ti has limited use as a cathode or cathode support because it absorbs hydrogen, which causes its mechanical deterioration. However, the rate of hydrogen absorption can be controlled by modifying the titanium surface with foreign metals [19]. Nevertheless, from an industrial point of view, titanium is more inexpensive than the platinum group metals.

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### Experimental procedure

Electrode preparation

Pt and Pt-Ir films with a thickness of several  $\mu\text{m}$  were prepared by electrodeposition at constant current (12 to 15  $\text{mA cm}^{-2}$ ) on a Ti

substrate. Ti foils (99.7%, Aldrich) of  $10 \times 10 \times 0.25 \text{ mm}^3$  were washed in concentrated sulfuric acid and then pre-treated by cyclic voltammetry for 2 h in 0.5 M  $\text{H}_2\text{SO}_4$  between  $-0.23$  and  $1.1 \text{ V}$  (SCE), as already described [20]. In this way, through electrochemical etching, the electroodic surface remains with a very thin  $\text{TiO}_2$  film, and therefore a better adherence of the deposit is achieved. The solutions for the deposit contained variable concentrations of hexachloroplatinic (IV) acid (acid solution about 10%, 3.8%Pt, Merck) and sodium hexachloroiridate(IV) trihydrate (99.9%, Aldrich) in 0.5 M  $\text{H}_2\text{SO}_4$  (Merck). During the electrodeposition, a continuous stream of  $\text{N}_2$  was passed above the previously deoxygenated solution.

#### Electrode characterization

The electrodes were characterized by CV in 0.5 M  $\text{H}_2\text{SO}_4$  as already described [20]. The real electrode areas (RA) were estimated from CV curves in 0.5 M  $\text{H}_2\text{SO}_4$  electrolyte by integration of the hydrogen adsorption (desorption) charge, assuming  $220 \mu\text{C cm}^{-2}$  [21] for a monolayer of adsorbed hydrogen on iridium and  $224 \mu\text{C cm}^{-2}$  on platinum [22–24].

A Pt helix of ca.  $8 \text{ cm}^2$  was used as auxiliary electrode and a saturated calomel electrode (SCE) as reference. All potentials are referred to the SCE. Other experimental conditions have been described previously [16, 20]. The catalytic activity was measured in 0.5 M  $\text{HClO}_4$ . Previous studies [16] showed that nitrate reduction is a slow reaction, with competition between nitrate reduction, hydrogen adsorption and perchlorate reduction. Therefore, at room temperature, a low scan rate ( $5 \text{ mVs}^{-1}$ ) must be used for nitrate ion reduction to be the prevailing reaction. It is known that under certain experimental conditions the reduction of perchlorate anion occurs [17]. However, in previous studies [16] we found that with Pt and 70:30 Pt-Ir commercial alloy electrodes at room temperature, the addition to the perchlorate supporting electrolyte of a sulfate concentration equal to that of the sodium nitrate decreases the reduction rate of the nitrate ion. The catalytic activity of Ir for the reduction of  $\text{ClO}_4^-$  ion is significantly higher than that of Pt, mainly at above-ambient temperatures [25].

A JEOL scanning microscope JSM 5410 with EDAX was used. A Leybold-Heraeus LHS-10 XPS instrument with vacuum lower than  $1 \times 10^{-8}$  mbar, Mg K $\alpha$  radiation (130 W) and an analyzer transmission energy of 50 eV was used. All the spectral spectra were recorded at take-off angles of  $90^\circ$ . All binding-energy values were charge-corrected using the adventitious C 1S signal at 284.6 eV. All spectra were computer fitted using known procedures [26]. Relative atomic concentrations were calculated using tabulated atomic sensitivity factors [27].

#### Analysis of the reaction products

The gaseous reaction products obtained by exhaustive reduction of sodium nitrate solutions by repetitive cyclic voltammetry (RCV) were analyzed in a mass spectrometer (HP 5989) coupled to a gas chromatograph (HP 5890-2) using Ar as carrier gas and for stirring the electrolyte.

## Results and discussion

In recent work we found that, although the composition of a Pt-Ir bulk deposit was similar to that of the electrolyte [20], the surface composition can be influenced by the history of the electrode. According to Burke [28] et al., the formation and reduction of hydrous oxide deposits on Pt are highly irreversible, which was attrib-

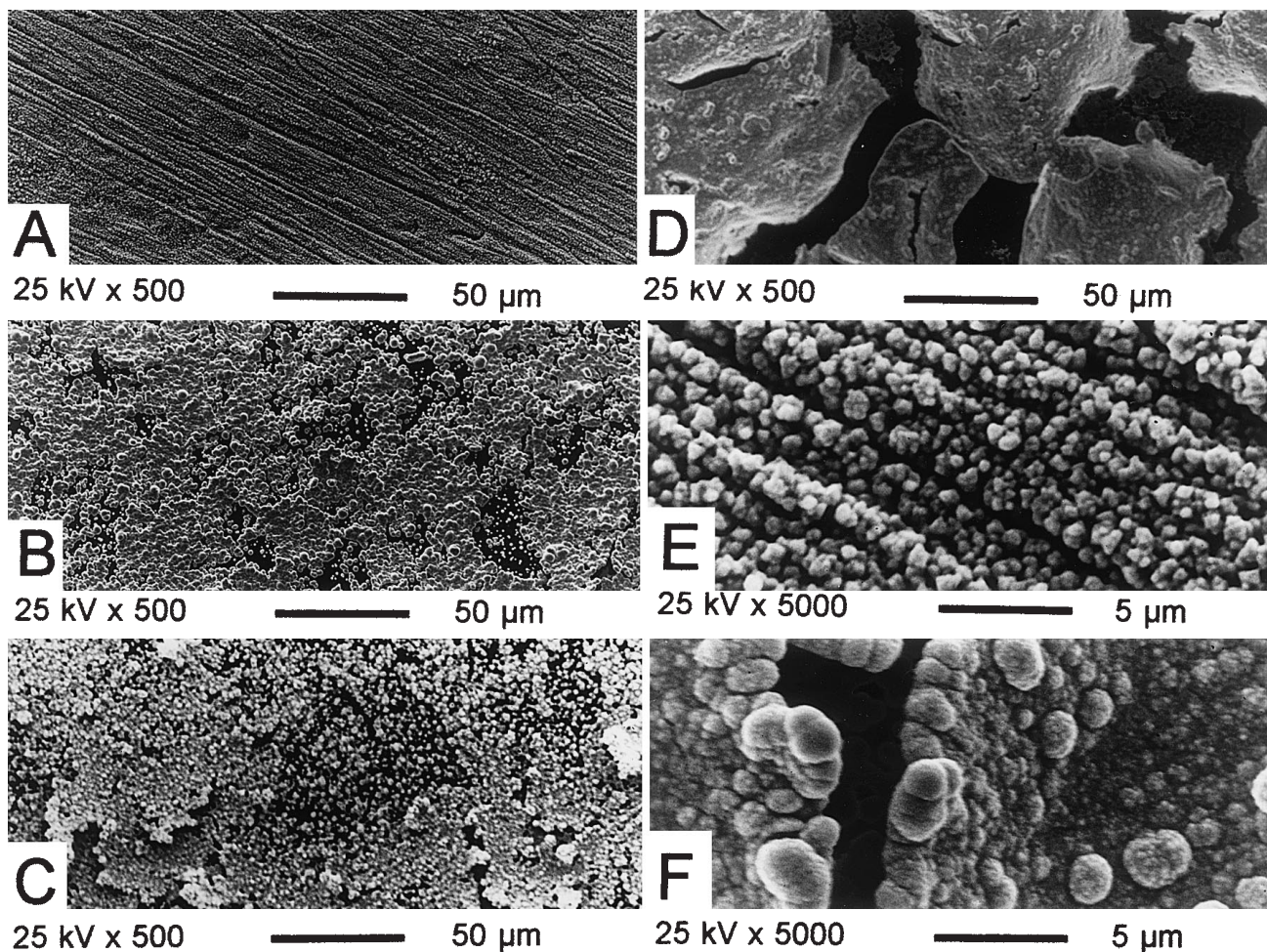
uted to the influence of the lattice coordination number (or stabilization energy) of surface metal atoms. Therefore we carried out XPS and SEM measurements both on fresh electrodes and with electrodes that had been cycled for 2 h in 0.5 M  $\text{HClO}_4$ . The different Pt-Ir electrodes are labeled according to the Pt-Ir proportion in the electrolyte.

#### SEM results

SEM images of different Pt-Ir co-deposits show a homogeneous distribution of bright spots on a dark background (see Fig. 1). EDAX reveals that the contents of Ir and Pt in the bright spots is much higher than that of the background, where the titanium signal from the substrate predominates. The images in Fig. 1A, B and C reveal fewer dark sites and greater homogeneity in the deposit at lower iridium contents. The presence of separate phases for Pt and Ir is unlikely, although the phase diagram for Pt:Ir at room temperature presents a region of total immiscibility [20, 29]. Repetitive potential cycling for 2 h broke the electrodeposit and even caused scaling of the titanium foil (see Fig. 1D) (compare Figs. 1A and 1D, both with a 30:70 Pt:Ir electrolyte in the deposit cell). At a higher magnification (see Figs. 1E and 1F), the deposits treated by RCV show flakes 1–2 mm thick and cavities containing grains smaller than those on the surface.

#### XPS results

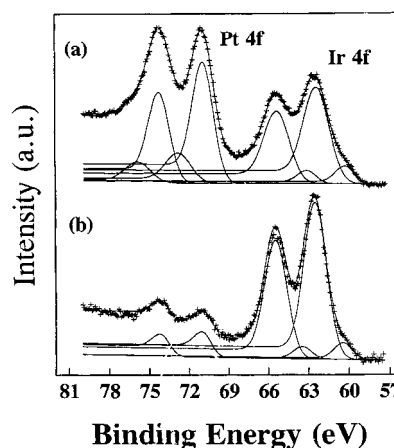
Figure 2A shows the Ir 4f and Pt 4f signals of a fresh electrode. Since the Pt 4f peaks are close to the Ir 4f peaks, the fit of the Ir 4f and Pt 4f signals was done simultaneously. Thus, the spectrum was best-fitted to four spin-orbit doublets. The binding energy values, the relative percentages of the different chemical species and the Pt/Ir atomic ratios are given in Table 1. The most important contribution to the Pt 4f spectrum corresponds to the spin-orbit doublet characterized by the binding energies of the  $4f_{7/2}$  and  $4f_{5/2}$  levels of 70.9 eV and 74.3 eV, respectively. These values are characteristic of Pt metal [30–32]. The binding energies of the Pt  $4f_{7/2}$  and Pt  $4f_{5/2}$  levels corresponding to the second Pt 4f spin-orbit doublet are 72.8 eV and 75.9 eV, respectively. These values are similar to those shown by  $\text{Pt}^{2+}$  compounds such as PtO or  $\text{Pt}(\text{OH})_2$  [14]. The Ir 4f spectrum also shows two contributions (i.e. two spin-orbit doublets). The peaks corresponding to the main contribution are located at 62.4 eV and 65.4 eV and are similar to those shown by  $\text{Ir}^{4+}$  species [33]. The peaks corresponding to the second Ir 4f doublet appear at 60.3 eV and 63.1 eV and are characteristic of Ir metal [17]. After potential cycling (Fig. 2B), there is a clear enhancement of the Ir 4f peaks compared with the Pt 4f peaks (see also Table 1).



The Ir 4f spectrum continues to show both the Ir metal and the Ir<sup>4+</sup> contributions, but the Pt 4f spectrum shows only the Pt metal contribution. If a second Pt 4f contribution is included in the fitting procedure, too small linewidths (less than 1.0 eV) are obtained. If the linewidth of this second contribution is fixed to that obtained for the Pt<sup>2+</sup> species of the fresh electrode, a very small relative intensity (less than 3%) and a large chi squared value are obtained.

The background at high binding energies of the Pt 4f spectrum obtained after potential cycling has a negative slope (positive if the kinetic energy scale is considered) as compared with that of the spectrum of the fresh electrode, which is characteristic of a layer buried under a thin overlayer [34]. Furthermore, the energy loss tail height (i.e. the ratio of the intensity across the peak to the height of the peak at its maximum) is about the same for the Pt and Ir 4f peaks of the fresh electrode, while it is much larger for the Pt 4f peaks than for the Ir 4f peaks in the cycled electrode. This is an indication of a deeper location within the surface of the Pt phase than that with in the Ir phase [35]. Taken together, all the results indicate that potential cycling produces an Ir enrichment of the electrode surface. This is discussed below.

**Fig. 1A–F** SEM images of Pt-Ir codeposits on Ti foil. **A** 70:30 Pt:Ir, **B** 50:50 Pt-Ir, **C** 30:70 Pt-Ir, **D** same sample as **A** but after potential cycling, **E** same as **A** but at higher magnification, and **F** same sample as **D** but at higher magnification



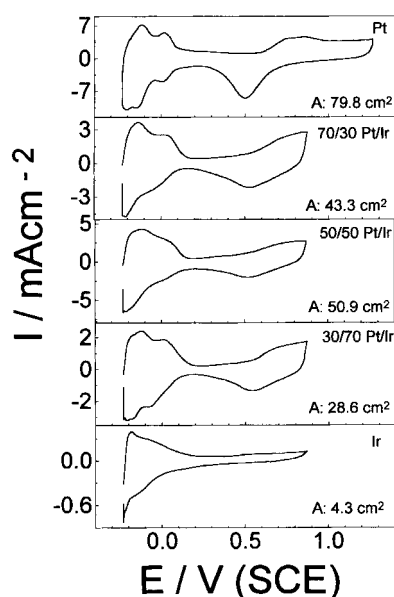
**Fig. 2a, b** XPS Pt 4f and Ir 4f spectra of 70-30 Pt-Ir codeposits on Ti foil. **a** Fresh codeposit and **b** repetitive potential cycling

**Table 1** Binding energies and ratios obtained from the fit of the XPS spectra shown in Figure 2a and b.

Sample	Energy (eV)	Element/Line	Assignment	
Pt-Ir fresh	60.3	Ir/4f <sub>7/2</sub>	Ir metal	
	63.1	Ir/4f <sub>5/2</sub>		
	62.4	Ir/4f <sub>7/2</sub>	Ir <sup>4+</sup>	
	65.4	Ir/4f <sub>5/2</sub>		
	70.9	Pt/4f <sub>7/2</sub>	Pt metal	
	74.3	Pt/4f <sub>5/2</sub>		
	72.8	Pt/4f <sub>7/2</sub>	Pt <sup>2+</sup>	
	75.9	Pt/4f <sub>5/2</sub>		
	ratios:		Ir <sup>4+</sup> /Ir = 7.33 Pt <sup>2+</sup> /Pt = 0.3 Pt <sub>total</sub> /Ir <sub>total</sub> = 1.2	
	Pt-Ir cycled	60.5	Ir/4f <sub>7/2</sub>	Ir metal
63.5		Ir/4f <sub>5/2</sub>		
62.5		Ir/4f <sub>7/2</sub>	Ir <sup>4+</sup>	
65.5		Ir/4f <sub>5/2</sub>		
71.1		Pt/4f <sub>7/2</sub>	Pt metal	
74.2		Pt/4f <sub>5/2</sub>		
ratios:			Ir <sup>4+</sup> /Ir = 8.7 Pt <sub>total</sub> /Ir <sub>total</sub> = 0.12	

### Cyclic voltammetry results

Figure 3 shows CVs at 100 mV/s in 0.5 M HClO<sub>4</sub> of co-deposited Pt-Ir electrodes and of the pure metals. With electrodes that contain Ir, the positive limit was 0.86 V to avoid a possible dissolution of Ir, whose superficial oxides are more soluble than those of platinum. The current densities, referred to the geometric area, are not fully comparable because of differences in surface roughness. In Fig. 3, the real active areas (RA) of the electrodes are indicated. The CVs of Pt-Ir codeposits have Pt-like structures down to relatively low amounts of Pt in the electrodeposition solution. The CV of the



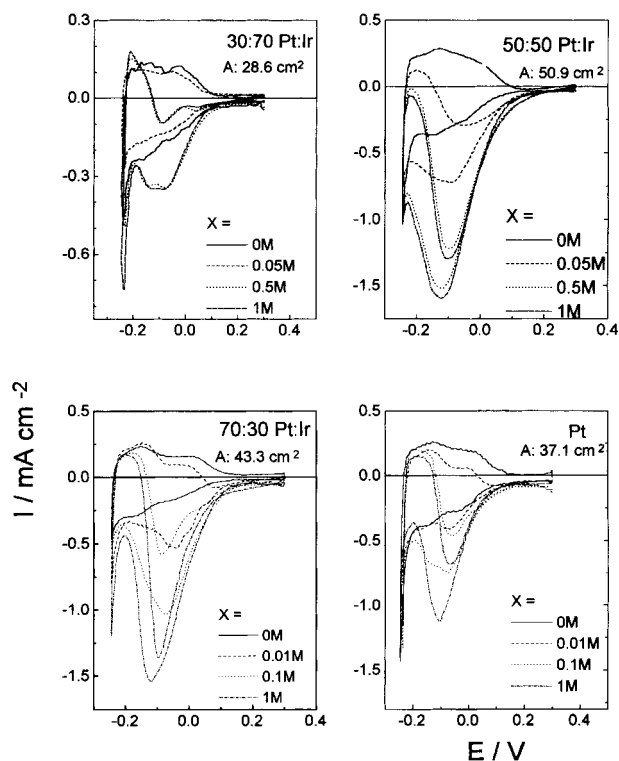
**Fig. 3** Cyclic voltammograms of different Pt-Ir codeposits in 0.5 M HClO<sub>4</sub> at 5 mV/s. RA is the real active area (see text)

electrodeposit does not show the typical reversible surface process of massive Ir [36], in agreement with the reports that the oxides of electrodeposited Ir are more irreversible than those of massive Ir [37, 38]. Note that for similar electrodeposition conditions, the amount of deposit decreases with increasing concentration of iridium in the solution. The current efficiency of iridium electroplating is rather low, particularly at room temperature [37]. Upon increasing the Ir content above 50% (w/w) a decrease of RA is observed.

Cyclic voltammeteries of nitrates reduction were run between 0.3 and -0.23 V, starting at 0.3 V. Nitrate ions block the surface, this blocking being lifted by cycling between -0.23 and 0.86 V.

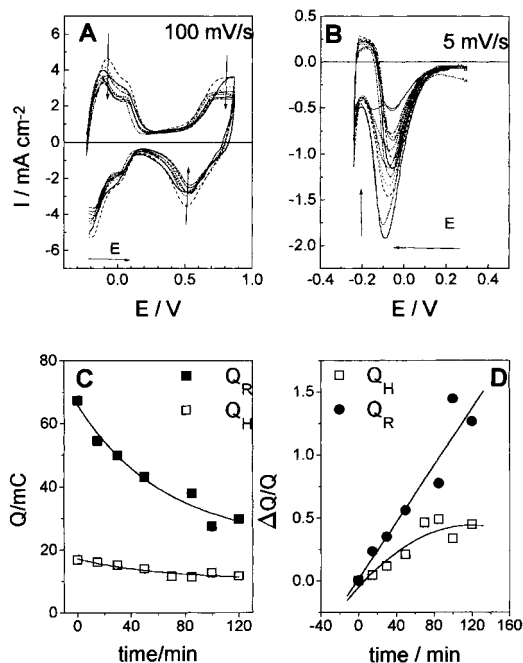
Figure 4 shows CVs at 5 mV s<sup>-1</sup> in 0.5 M HClO<sub>4</sub> + x M NaNO<sub>3</sub> solutions for four Pt-Ir electrodes. The reduction of nitrate starts in the double-layer region and produces a cathodic peak in the negative scan. In the reverse (positive) scan another cathodic peak appears, as observed for a 70:30 Pt:Ir commercial alloy [16]. The intensity of the cathodic peak current (*I*<sub>p</sub>) increases with increasing [NO<sub>3</sub><sup>-</sup>] (Fig. 4). Nitrate shifts the hydrogen evolution to more negative potentials. The cathodic current increases with the concentration of nitrate, but reaches saturation for [NO<sub>3</sub><sup>-</sup>] = 0.2 M independently of the amount of iridium in the electrode. This saturation was also found with a 70:30 Pt:Ir commercial alloy [16]. The curves belonging to 50:50 Pt:Ir at *E* > 0.1 V yield low cathodic currents during the positive scan in the absence of NO<sub>3</sub><sup>-</sup> ions, the distortion of the voltammetric curves being perhaps due to ClO<sub>4</sub><sup>-</sup> reduction. Studies carried out in our laboratory with iridium electrodes showed that sulfate ions inhibit both the nitrate and perchlorate reduction, and that at room temperature the reduction of ClO<sub>4</sub><sup>-</sup> is slower than that of NO<sub>3</sub><sup>-</sup>.

The effect of ageing of a 70-30 Pt-Ir codeposited electrode on its catalytic activity was studied by repetitive



**Fig. 4** Effect of the concentration of nitrate ion on the CV at 5 mV/s of different Pt-Ir codeposits in 0.5 M HClO<sub>4</sub> + *x* M NaNO<sub>3</sub>. RA is the real active area

potential cycling at 100 mVs<sup>-1</sup> in 0.5 M HClO<sub>4</sub> in the presence and absence of nitrate. To evaluate the electrode activity, CVs at 5 mVs<sup>-1</sup> between 0.3 and -0.23 V were run. Without nitrate, a decrease in the current density with cycling time is observed, as indicated by the arrows in Fig. 5A. The hydrogen desorption charge ( $Q_H$ ) (Fig. 5C) shows a decrease in the first cycles only, perhaps due to a loss of deposit and/or to a decrease of the roughness (or porosity) of the electrode. The activity (Fig. 5B) also decreased in both scan directions. Cycling shifts the peak potentials towards less negative values and causes a new cathodic peak to appear at more negative potentials. The reduction charge densities ( $Q_R$ ) associated with these CVs have been plotted in Fig. 5C. The decrease in  $Q_R$  is greater than that expected according to the decrease in  $Q_H$  ( $\Delta Q_R/Q_R \gg \Delta Q_H/Q_H$ , see Fig. 5D), and, since  $Q_H$  values for Ir and Pt are almost the same, the decrease in  $Q_H$  can be attributed to changes in surface atomic roughness, but the decrease in  $Q_R$  can be related to partial dissolution of the deposit layers. These results are in good agreement with those obtained by XPS, which show that RCV produces an Ir enrichment of the surface. Since the Pt/Ir ratio is 1.2 for a fresh electrode and 0.12 for the electrode treated by RCV (see Table 1), the  $Q_R$  decrease is related to the iridium enrichment of the surface. Furthermore, it should be emphasized that for a fresh electrode the Ir<sup>4+</sup>/Ir ratio is 7.3 as against 8.7 for the treated electrode, and  $\Delta Q_R/Q_R \gg \Delta Q_H/Q_H$ , which indicates that some of the iridium that diffuses to



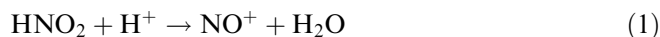
**Fig. 5A–D** Ageing of the 70:30 Pt-Ir electrode by repetitive potential cycling for 2 h. The vertical arrows indicate the sense of decrease of  $I$  (cathodic) with the number of scans and horizontal arrows the sense of the first scan. A CVs with different numbers of previous scans in 0.5 M HClO<sub>4</sub>, B same as A but with 0.1 M NaNO<sub>3</sub>, C plot of charge densities of hydrogen desorption ( $Q_H$ ) obtained from CV at 5 mV/s in 0.5 M HClO<sub>4</sub> and nitrate reduction ( $Q_R$ ) obtained from plot B, with “time” correspond to cycling time and proportional to number of scans, and D plot of  $\Delta Q/Q$  for  $Q_H$  and  $Q_R$  vs time

the surface from the bulk is present as iridium-oxygen compounds, where Ir is in a higher oxidation state and some is dissolved.

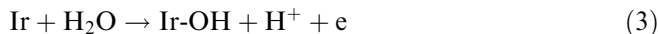
The finding that an increase in the concentration of iridium in the deposit is associated with a decrease of the electrocatalytic activity can be explained only if iridium is present as an irreversible oxide. Impedance studies of massive iridium electrodes have shown differences between activated and unactivated electrodes [39], attributed to a higher concentration of active sites in the first case. Kötzt et al. [40], using XPS, postulated that the loss of activity of electrodeposited Ir is probably associated with dissolution of the hydrous Ir oxides at the outer layer and exposure of the “inner compact” oxide close to the titanium surface. Čukman and Vuković [37] could not activate iridium on an electrodeposited electrode previously stabilized by thermal treatment (freezing). They observed a decrease in the oxide formation charge in the second positive scan, which was not accompanied by a corresponding decrease of the cathodic charge of oxide reduction. Pt<sup>2+</sup> was not detected in cycled electrodes with the last sweep towards negative potentials, which indicates that Pt behaves reversibly. These results, together with the decrease in  $Q_H$ , suggest that during cycling there is a rearrangement in the deposit structure and that also a partial dissolution, preferentially of iridium, probably takes place.

In order to compare the activity of the electrodes, we use the parameter  $\{-(I-I^{\circ})/RA\}$ , where  $I$  and  $I^{\circ}$  are the peak currents in CVs at  $5 \text{ mVs}^{-1}$  in the presence and absence of  $1 \text{ M NaNO}_3$ , respectively, and  $RA$  is the real electrode area (see Fig. 4). Figure 6A shows curves obtained during the ageing process. Only one reduction peak (at  $-0.1 \text{ V}$ ), whose height decreases with the cycling time, is observed. In Fig. 6B curves of the same class for new electrodes (recently prepared) with different Pt-Ir proportion are shown. It is observed that electrodes with less than 50% Ir are more active than the Pt electrode. However, an electrode with 70% Ir is practically inactive. The electrocatalytic activity of 70:30-Pt:Ir aged electrode is greater than that of deposited Pt (Fig. 6).

Since nitrite could act as a catalyst of nitrate reduction [16], experiments in the presence of nitrite were made with a 70:30-Pt:Ir codeposit in  $0.5 \text{ M HClO}_4$ . Fig. 7A shows CVs in the presence and absence of both  $0.1 \text{ M NO}_3^-$  and  $10^{-3} \text{ M NO}_2^-$ . A smaller  $[\text{NO}_2^-]$  was used because nitrite is more active than nitrate at a Pt electrode [41]. Increasing additions of a  $10^{-3} \text{ M NO}_2^-$  solution show an increase in  $I_p$  with  $[\text{NO}_2^-]$  (Fig. 7B) for small nitrite additions only. The saturation observed indicates that nitrite ion catalyzes the reduction of nitrate through reactions such as:

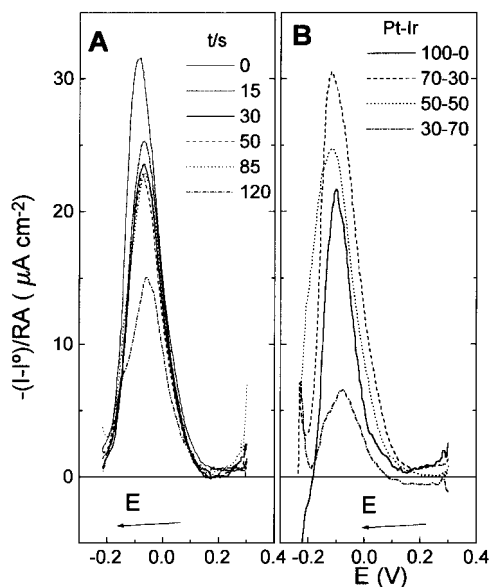


in which the  $\text{N}_2\text{O}_4$  molecule can give  $\text{N}_2\text{O}$  or  $\text{NO}_2$  as the final product and begin a new cyclic process as proposed previously. As Ir adsorbs OH at lower potentials than Pt, it is likely that this process occurs through the reaction

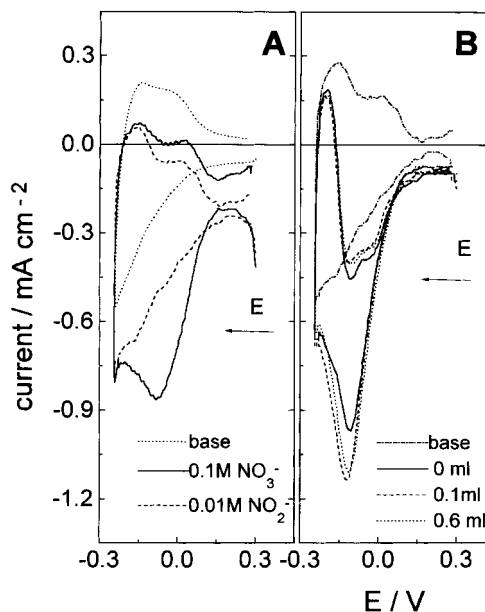


facilitating the cleavage of the water molecule and thus giving the superficial  $\text{H}^+$  necessary for the reaction of Eq. 1, as proposed in [16].

The reaction gases during cycling ( $0.3 \rightarrow -0.23 \text{ V}$ ) with a 70:30 Pt-Ir electrode in  $0.5 \text{ M HClO}_4 + 0.5 \text{ M NaNO}_3$  were collected by Ar bubbling. Since the electrode becomes poisoned with adsorption residues [16] and with cycling, it was cleaned by cycling between  $-0.23$  and  $0.86 \text{ V}$ , gas collection being stopped during this cleaning.  $\text{N}_2$  was the main reaction product ( $m/e = 28$ ); small signals at  $m/e = 44$  and  $m/e = 17$  were attributed to  $\text{N}_2\text{O}$  and  $\text{NH}_3$ , respectively. These results are in agreement with those of Enyo et al. [42] and Gootzen et al. [43], who detected  $\text{N}_2\text{O}$  at potentials lower than  $0.4 \text{ V}$  vs RHE.



**Fig. 6** Plot of  $-(I-I^{\circ})/RA$  vs  $E$  for **A** different times of treatment by RCV on 70:30 Pt-Ir electrode and **B** different Pt-Ir codeposits.  $I$  and  $I^{\circ}$  are the currents in the negative scan, at  $5 \text{ mVs/s}$ , in  $0.5 \text{ M HClO}_4$  with and without  $1 \text{ M NaNO}_3$ , respectively



**Fig. 7** Effect of the nitrite ion in voltammograms at  $5 \text{ mVs/s}$  with a 70-30 Pt-Ir electrode in **A**  $0.5 \text{ M HClO}_4$  and **B**  $0.5 \text{ M HClO}_4 + 0.1 \text{ M NaNO}_3$

## Conclusions

Porous Pt, Ir, and Pt-Ir electrodes were made by galvanostatic deposition on Ti foil substrates. The results obtained in this work indicate that nitrate reduction occurs at a higher rate on 70:30 Pt-Ir electrodes than on pure Pt. The role played by Ir in Pt-Ir electrodes is that of a bifunctional heterogeneous catalyst, i.e. a synergetic effect in which the electrode has a higher activity than the sum of those of the components. Thus, iridium promotes the adsorption of OH in a reversible, more reactive form, and Pt promotes the adsorption sites for nitrogenous species.

It is important to emphasize that the current densities of the electrodes are not fully comparable because of slightly different degrees of surface roughness. The current densities referred to the geometric area are higher for Pt-Ir electrodes than for deposits of the individual metals, probably because of a greater porosity of the codeposit; electrodes with Ir between 30 and 50 per cent have the higher hydrogen areas. On the other hand, in spite of the "ageing effects", the Pt-Ir electrodes obtained by electrolytic codeposition are more active than either metal in separate form, and their high (active area/geometric area) ratio makes them interesting for water treatment systems. The method of cleaning the poisoned electroodic surface is very easy: it suffices to vary the sweep potential limits.

Perhaps it would be interesting to submit the codeposited bimetallic electrodes to different thermal treatments in different atmospheres in order to achieve more stable, rougher surfaces. However, if the baking temperature is too high, the electrode surface can be deactivated by dehydration, as occurs with repetitive cyclic voltammetry.

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