Table of Content

1. Introduction **1**
- 1.1. Objectives . . . 2
- 1.2. Motivation . . . 2
- 1.3. Scope of work . . . 3

2. Background **4**
- 2.1. Friction stir welding . . . 4
- 2.2. Models and methods of FSW . . . 5
- 2.3. List of symbols . . . 7
- 2.4. Simplifications of the model . . . 8

3. Materials and methods **10**
- 3.1. Methodology . . . 10
- 3.2. Resources . . . 11
- 3.3. Database . . . 11

4. Development of the coupled model **14**
- 4.1. Scaling of the coupled thermal and mechanical problem . . . 14
  - 4.1.1. Heat conduction in the shear layer . . . 14
  - 4.1.2. Heat generation in the shear layer . . . 17
  - 4.1.3. Constitutive equation in the shear layer . . . 18
  - 4.1.4. Heat conduction outside the shear layer . . . 20
  - 4.1.5. Solutions of the system of scaled equations . . . 22
- 4.2. Material Properties . . . 22
  - 4.2.1. Thermal and Mechanical Properties . . . 22
  - 4.2.2. Zener-Hollomon law constants . . . 24

5. Results **26**
- 5.1. Estimation of the maximum temperature . . . 27
- 5.2. Estimation of Torque . . . 33

6. Discussion **39**

7. Conclusion **43**

8. Future work **45**

Bibliography **46**

Annexes **56**

A. Summary of temperature data compiled from literature 56

B. Summary of torque data compiled from literature 63